

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

PAINCO INDUSTRIA E COMERCIO, S.A.

Nelson Caproni Highway, km 2.5, Vitoria Cezarino Rio das Pedras, 13390-020 SP, Brazil.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A2:2025
Type of activity: P

Type of components:

New build of components for railway vehicles

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	1.2/8.1	7-28 mm/17.5-70 mm	FW, partly mechanized, PWHT
135	1.2	7-28 mm	BW, partly mechanized, PWHT
135	1.2	12.7-50.8 mm/6.25-25 mm 3-24 mm	FW, Automatic, $\phi \geq 79.5$ mm, PWHT T-BW, FW, Automatic, PWHT
135	2.2	3-24 mm 3-24 mm	BW & FW, partly mechanized, PWHT TBW, partly mechanized, PWHT

Responsible welding coordinator (RWC): Jose Romildo Dos Santos, Level A

born: 1978

Deputy welding coordinator (DWC1): Cleiton Junior da Silva, Level A

born: 1994

Comments: see reverse.

Certificate No: LRQA/15085/CL1/444/26/0

Valid: from 20 July 2026 to 19 July 2029

Issued on: 20 July 2026

Auditor: Vicente Rouco

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Juan Antonio Pozo - Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/444/26/0**PAINCO INDUSTRIA E COMERCIO, S.A.**

Nelson Caproni Highway, km 2.5, Vitoria Cezarino Rio das Pedras, 13390-020 SP, Brazil.

Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2.

The welding coordinator Jose Romildo and Cleiton are entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Company assessed as non-small manufacturer in accordance with EN15085-2 Annex C

Performance class limited up to CPC2.

Other deputies:

DWC 2 (internal) Ricardo da Silva Dressano, level C, 30/03/1977

DWC 3 (internal), Leonel Lopes Filho, Level C, 11/02/1982

DWC 4 (internal), Jonathan Leonardo da Silva, Level C, 16/06/1988

General regulations

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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